

## TEMADUR EFFECT EXTRA

<b>DESCRIPTION</b>	An additive for polyurethane paints to give a drop-shaped structure effect by a single coat system.
<b>PRODUCT FEATURES AND RECOMMENDED USES</b>	◆ An additive for polyurethane paints Temadur HB 50, Temadur SC 20 and Temadur 20 to give a drop-shaped structure effect by a single coat system.
<b>TECHNICAL DATA</b>	
<b>Specific gravity</b>	0.95 kg / l
<b>Product code</b>	990 2588
<b>Recommended amount to be added</b>	3 % by volume of the amount of paint/hardener mixture.
<b>Application conditions</b>	All surfaces must be dry. The temperature of the ambient air, surface and paint should not fall below + 10 °C during application or drying. Relative humidity should not exceed 80 %. The surface temperature of the steel should remain at least 3 °C above the dew point.
<b>Directions for use</b>	Mix the right amounts of base and hardener thoroughly. Add 3 % by volume of Temadur Effect Extra to the mixture (1/3 l can:10 l mixture) and stir again thoroughly. Use Temaspeed Squirrel Mixer for mixing. Use conventional spray with pressure feed. The internal diameter of the spray hose should be 8 - 12 mm, depending on the length of the hose. Material nozzle diameter Ø 1.4 mm - 2.0 mm. Feed pressure 0.5 - 2.0 bar and atomizing pressure 1.0 - 3.0 bar. Separate application instruction available.
<b>Thinner</b>	Not usually thinned. If necessary, the paint can be thinned max 10 % by volume with Thinner 1061 (fast) or Thinner 1048 (slow).
<b>VOC</b>	The Volatile Organic Compounds amount is 600 g/litre of paint.
<b>HEALTH AND SAFETY</b>	Containers are provided with safety labels, which should be observed. Further information about hazardous influences and protection are detailed in individual health and safety data sheets. A health and safety data sheet is available on request from Tikkurila Coatings Oy.  For professional use only.

The above information, based on laboratory tests and practical experience, has been proved valid at the date marked on the product data sheet. When necessary verify the validity of the product data sheet. The quality of the product is ensured by our operational system, based on the requirements of the standards ISO 9001 and ISO 14001. As a manufacturer we cannot be responsible for any damages caused by using the product against our instructions or for inappropriate purposes.

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