

## DICCOPLAST ELASTIC PRIMER

<b>DESCRIPTION</b>	Two component acid catalysed primer.
<b>EMISSION CLASSIFICATION</b>	Fulfils the requirements of DIN-norm 55 666, formaldehyde content max. 0.12 mg/m <sup>3</sup> air.
<b>PRODUCT FEATURES AND RECOMMENDED USES</b>	<ul style="list-style-type: none"> <li>◆ A fast drying paint for interior and exterior use.</li> <li>◆ Good filling and sanding properties. Gives an elastic film.</li> <li>◆ Suitable for exterior doors, furniture and MDF-boards.</li> </ul>

### TECHNICAL DATA

<b>Solids content</b>	abt. 57 volume %, 73 weight %.		
<b>Specific gravity</b>	1.4 kg/litre.		
<b>Mixin ratio and product codes</b>	Paint	100 parts by volume	691-series
	Hardener	10 parts by volume	006 2098
<b>Theoretical coverage</b>	5 - 6 m <sup>2</sup> /l (100 µm). Practical coverage depends on the application method, painting conditions and the shape and roughness of the surface to be coated.		
<b>Pot life (+ 23 °C)</b>	48 hours.		

<b>Application details</b>	Application technique	Viscosity DIN4
	Low pressure spraying	18 - 25 s
	Airless spraying	25 - 30 s

<b>Drying times (110 - 120 g/m<sup>2</sup>)</b>		<b>50 °C</b>	<b>70 °C</b>	<b>IRM</b>
	Dry to sand, after	30 - 40 min	20 - 30 min	2 - 3 min

Stacking temperature below 35 °C.

Drying and recoating times are related to the film thickness, temperature, the relative humidity of the air and ventilation.

<b>Thinner</b>	Thinner 1027 or 1033.
<b>Cleaning of equipment</b>	Thinner 1027 or 1033.
<b>Gloss</b>	ISO 2813/60°                      5 - 10
<b>Colours</b>	White 0201 and black 0202.

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### APPLICATION DETAILS

<b>Application</b>	<p>Stir the paint carefully before use. Add 10 volume % of Hardener 006 2098. Thin the paint to the viscosity required.</p> <p>Do not use iron containers as mixing container. Instead use plastic, enamel or acid resistant steel containers.</p> <p>In case the paint mixture is used on the next day, add at least an equal amount of fresh paint mixture.</p>
<b>Application conditions</b>	<p>The surface to be painted has to be clean and dry. During application and drying the temperature of the air, the surface to be treated and the paint has to be over 18 °C and the relative humidity of the air below 70 %.</p>
<b>VOC</b>	<p>The Volatile Organic Compounds amount is 370 g/litre of paint mixture.</p> <p>Maximum VOC content in ready to use mixture (thinned 20 % by volume) is 460 g/l.</p>
<b>HEALTH AND SAFETY</b>	<p>Containers are provided with safety labels, which should be observed. Further information about hazardous influences and protection are detailed in individual health and safety data sheets.</p> <p>A health and safety data sheet is available on request from Tikkurila Oy.</p>

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