

PINJA FLEX PRIMER (AKVI FLEX PRIMER)

- DESCRIPTION** Water-borne acrylate primer.
- EMISSION CLASSIFICATION** The primer does not contain free formaldehyde and after drying it does not emit formaldehyde to the environment.
- PRODUCT FEATURES AND RECOMMENDED USES**
- ◆ A fast drying, flexible primer for exterior use.
 - ◆ Suitable for wooden window frames and front doors.

TECHNICAL DATA

- Solids content** abt. 35 volume %, 50 weight %.
- Specific gravity** 1.3 kg/litre.
- Product code** 006 5000

Recommended spreading amounts and theoretical coverage

Recommended spreading amounts (thinned 5 vol-%)		Theoretical coverage
wet / one layer	theoretical dry film thickness	
150 g/m ²	40 µm	8 - 9 m ² /l

Practical coverage depends on the application method, painting conditions and the shape and roughness of the surface to be coated.

Application details

Application technique	Viscosity DIN4
Low pressure spraying	delivery viscosity
Airless spraying	delivery viscosity
Curtain coating	delivery viscosity
Electrostatic spraying	delivery viscosity

The product is thinned to the viscosity used before painting.

Drying times (100 - 120 g/m²)

	20 °C	50 °C
Dry to sand, after	1 h	30 min
Dry to stack, after	4 h	3 h

Drying and recoating times are related to the film thickness, temperature, the relative humidity of the air and ventilation.

- Thinner** Water.
- Cleaning of equipment** Water.
- Gloss** ISO 2813/60° 5 - 10
- Colours** White

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APPLICATION DETAILS

Application	Stir the primer carefully before use. Avoid flotation. For spray application thin the primer 5 - 15 % with water.
Application conditions	The surface to be treated has to be clean and dry. During application and drying the temperature of the air, the surface to be treated and the primer has to be over 18 °C and the relative humidity of the air below 70 %.
VOC	The Volatile Organic Compounds amount is 64 g/litre of paint.
HEALTH AND SAFETY	Containers are provided with safety labels, which should be observed. Further information about hazardous influences and protection are detailed in individual health and safety data sheets. A health and safety data sheet is available on request from Tikkurila Oy.

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