

## AKVI PRIMER TIX (AKVI SURF-O TIX)

**DESCRIPTION** Water-borne acrylate paint.

**EMISSION CLASSIFICATION** The paint does not contain free formaldehyde and after drying it does not emit formaldehyde to the environment.

**PRODUCT FEATURES AND RECOMMENDED USES**

- ◆ A fast drying paint for indoor use.
- ◆ Suitable for furniture, doors, mouldings and other wooden surfaces in interior premises.

### TECHNICAL DATA

**Solids content** abt. 40 % by volume, abt. 60 % by weight.

**Specific gravity** 1.4 kg/litre.

**Product code** 006 5029 (old code 960 2602)

**Theoretical coverage** 10- 11 m<sup>2</sup>/l (100 µm).  
Practical coverage depends on the application method, painting conditions and the shape and roughness of the surface to be coated.

#### Application details

Application technique	Viscosity DIN4
Low pressure spraying	40 - 80 s
Airless spraying	40 - 80 s

#### Drying times (100 - 120 g/m<sup>2</sup>)

	20 °C	50 °C	70 °C	IRM
Dry to sand, after	30 - 60 min	5 - 15 min	2 - 10 min	1 - 2 min

Drying and recoating times are related to the film thickness, temperature, the relative humidity of the air and ventilation.

**Thinner** Water or Akvi Thinner.

**Cleaning of equipment** Water or Akvi Thinner.

**Gloss** ISO2813/60° 3 - 10

**Colours** White.

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### APPLICATION DETAILS

<b>Application</b>	Stir the paint carefully before use. Avoid flotation. Thin the paint with water or Akvi Thinner if necessary.
<b>Application conditions</b>	The surface to be treated has to be clean and dry. During application and drying the temperature of the air, the surface to be treated and the paint has to be over 18 °C, and the relative humidity of the air below 70 %.
<b>VOC</b>	The Volatile Organic Compounds amount is 60 g/litre of paint. Maximum VOC content in ready to use paint (thinned 10 % by volume) is 105 g/l.
<b>HEALTH AND SAFETY</b>	Containers are provided with safety labels, which should be observed. Further information about hazardous influences and protection are detailed in individual health and safety data sheets. A health and safety data sheet is available on request from Tikkurila Oy.  For professional use only.

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