

AKVI PRIMER TIX (AKVI SURF O TIX)

DESCRIPTION Water-borne acrylate paint.

EMISSION CLASSIFICATION The paint does not contain free formaldehyde and after drying it does not emit formaldehyde to the environment.

PRODUCT FEATURES AND RECOMMENDED USES

- ◆ A fast drying paint for indoor use.
- ◆ Suitable for furniture, doors, mouldings and other wooden surfaces in interior premises.

TECHNICAL DATA

Solids content About 40 volume %, 60 weight %.

Specific gravity 1.4 kg/litre.

Product code 006 5029

Theoretical coverage 3 - 5 m²/l (100 µm).
Practical coverage depends on the application method, painting conditions and the shape and roughness of the surface to be coated.

Pot life (23 °C) 6 months.

Application details

| | |
|-----------------------|----------------|
| Application technique | Viscosity DIN4 |
| Low pressure spraying | 40 - 80 s |
| Airless spraying | 40 - 80 s |

Drying times (100 - 120 g/m²)

| | 20 °C | 50 °C | 70 °C | IRM |
|--------------------|-------------|------------|------------|-----------|
| Dry to sand, after | 30 - 60 min | 5 - 15 min | 2 - 10 min | 1 - 2 min |

Drying and recoating times are related to the film thickness, temperature, the relative humidity of the air and ventilation.

Thinner Water or Akvi Thinner.

Cleaning of equipment Water or Akvi Thinner.

Gloss SFS 3632/60° 3 - 10

Colours White.

AKVI PRIMER TIX (AKVI SURF O TIX)

APPLICATION DETAILS

| | |
|-------------------------------|--|
| Application | Stir the paint carefully before use. Avoid flotation. Thin the paint with water or Akvi Thinner if necessary. |
| Application conditions | The surface to be treated has to be clean and dry. During application and drying the temperature of the air, the surface to be treated and the paint has to be over 18 °C, and the relative humidity of the air below 70 %. |
| VOC | The Volatile Organic Compounds amount to 60 ± 20 g/l. |
| HEALTH AND SAFETY | Containers are provided with safety labels, which should be observed. Further information about hazardous influences and protection are detailed in individual health and safety data sheets. A health and safety data sheet is available on request from Tikkurila Oy. For professional use only. |

kke160404/ktk270109/006 5029